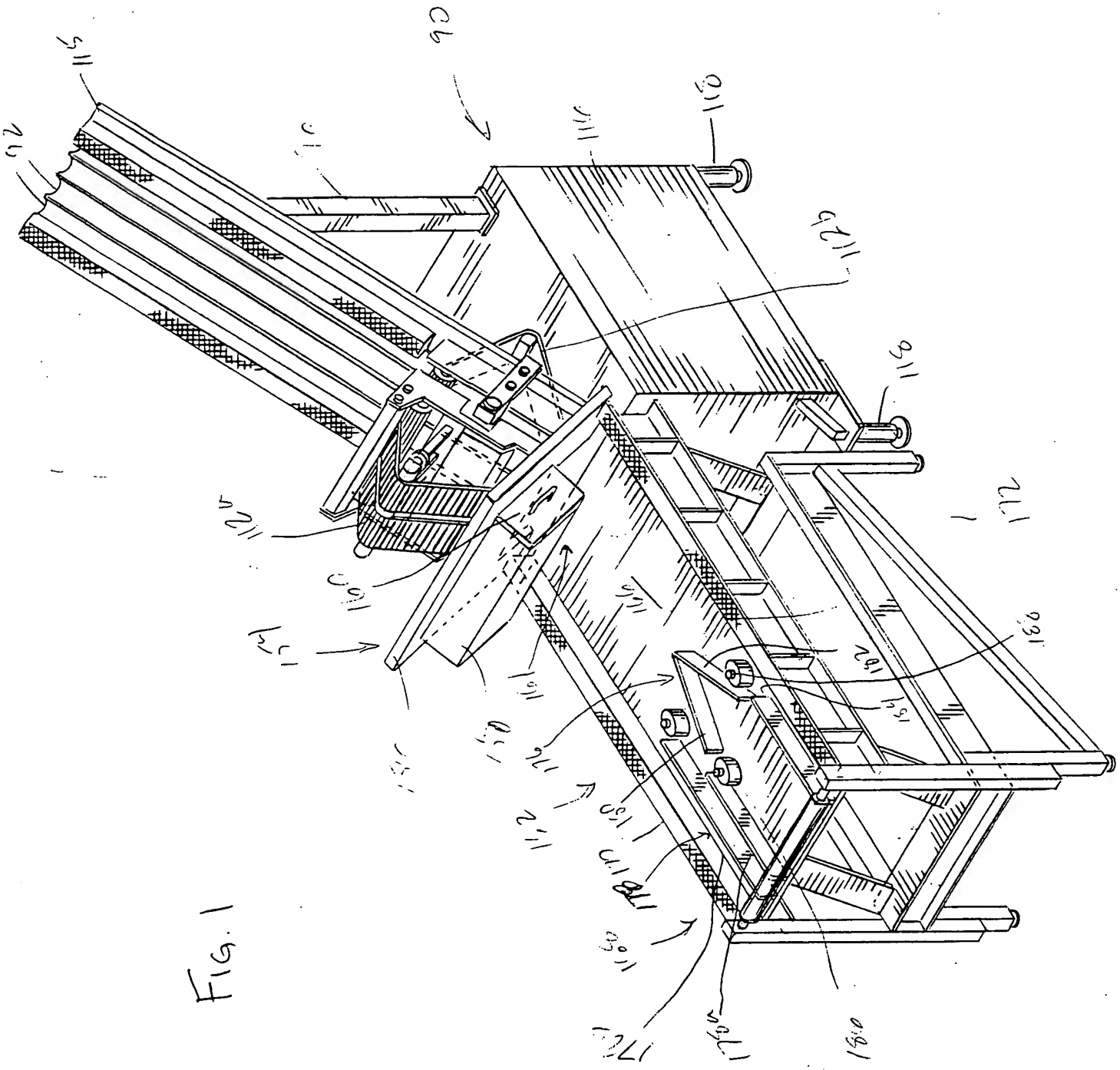


FIG. 1

FIG. 2

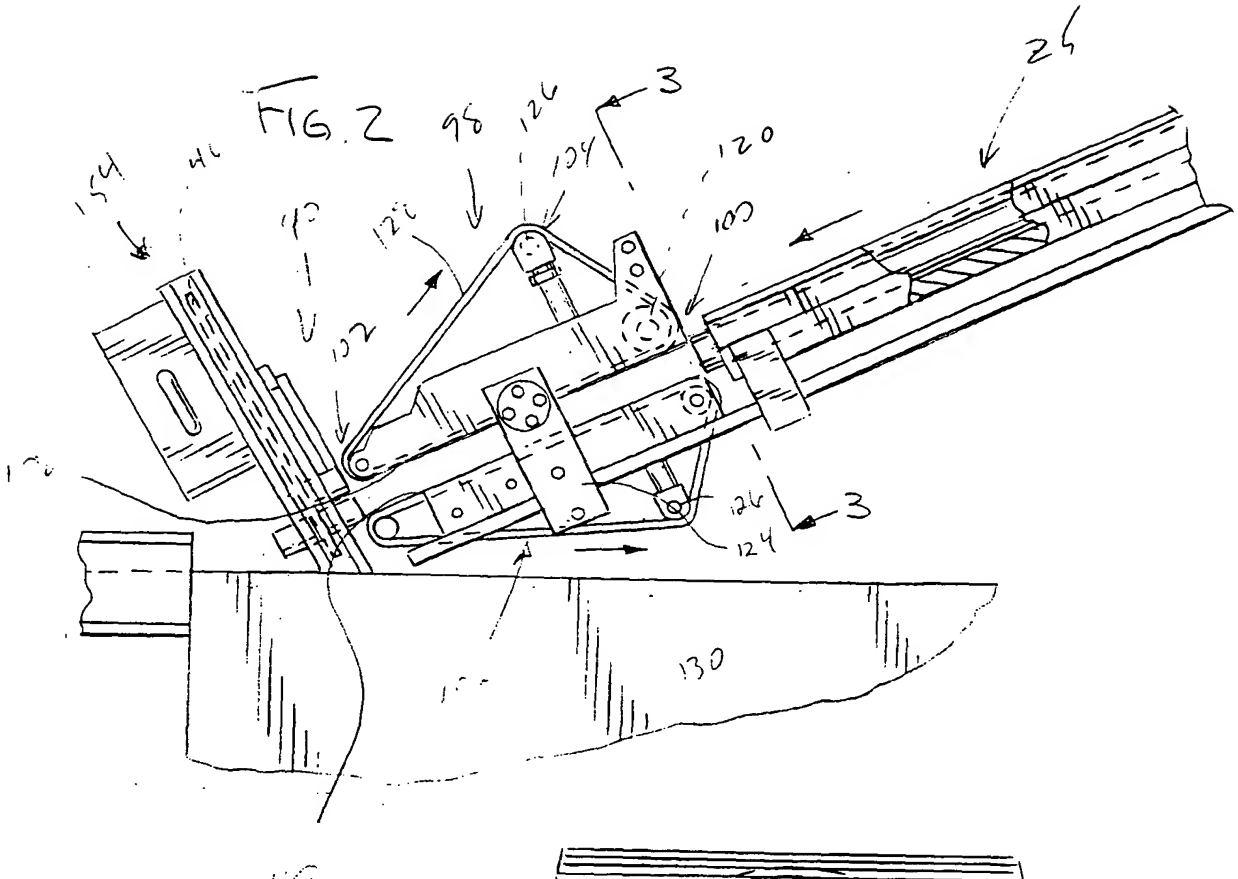
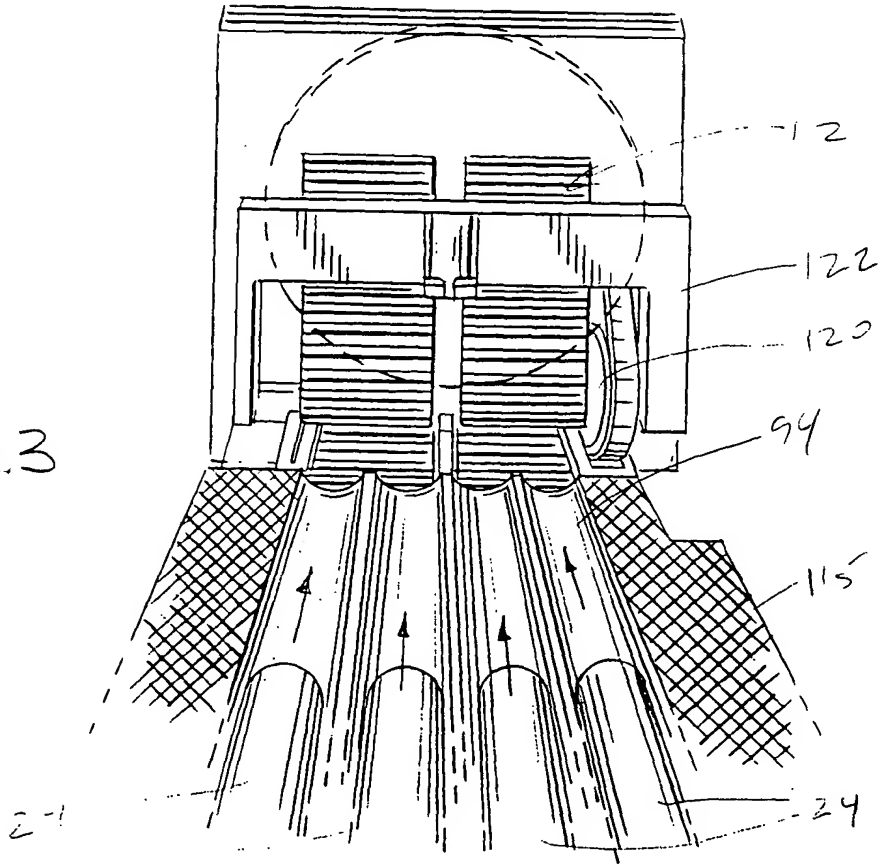


FIG. 3



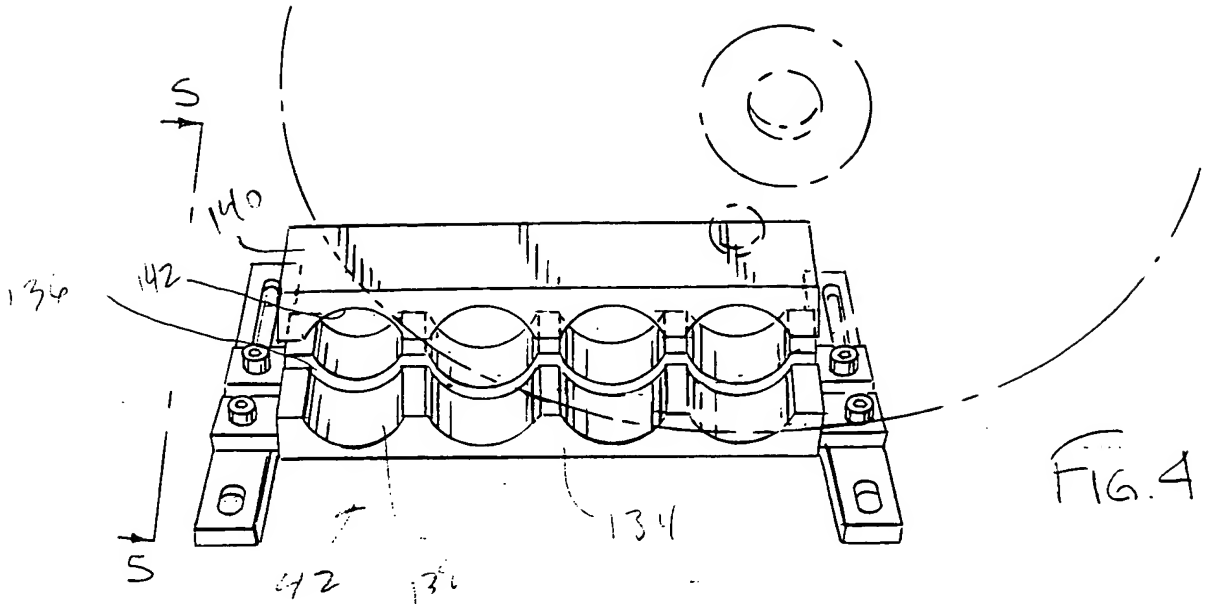


FIG. 4

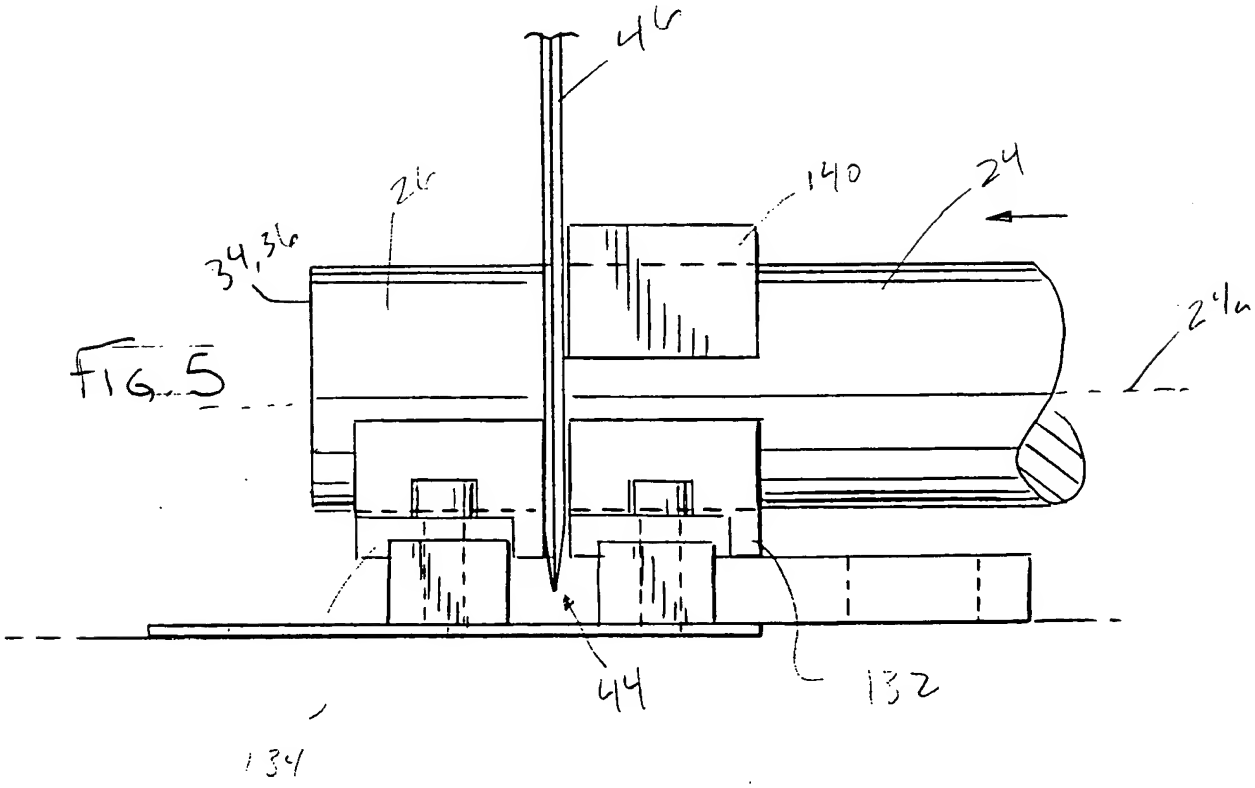


FIG. 5

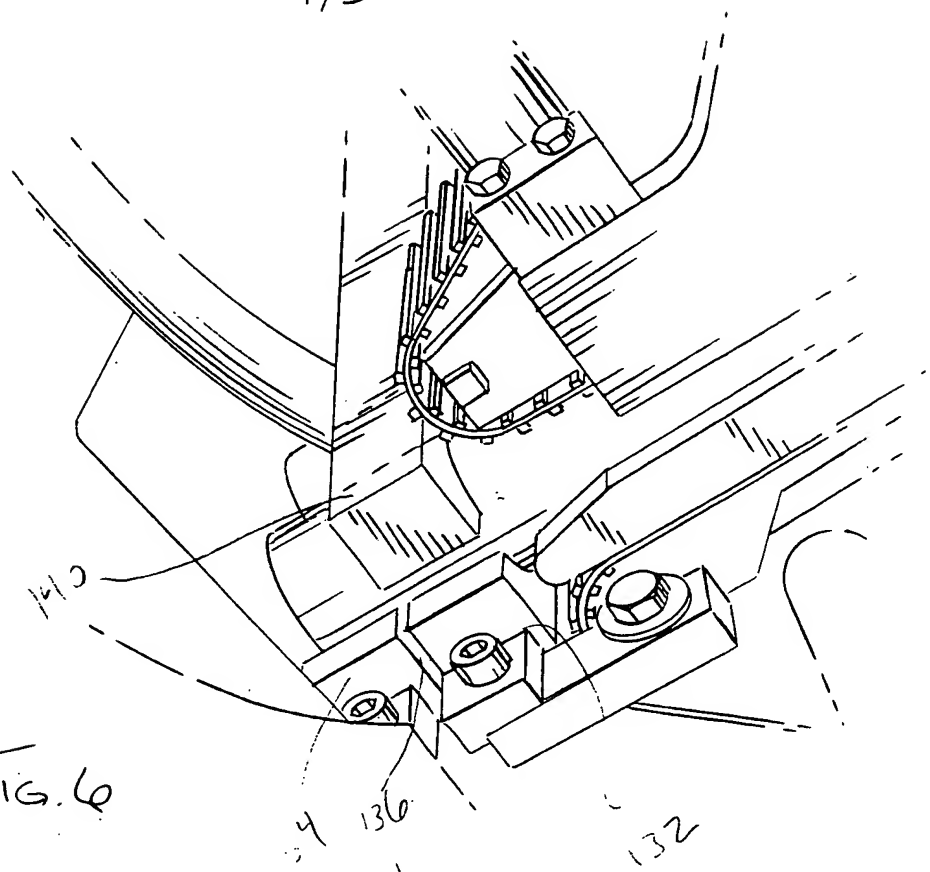


FIG. 6

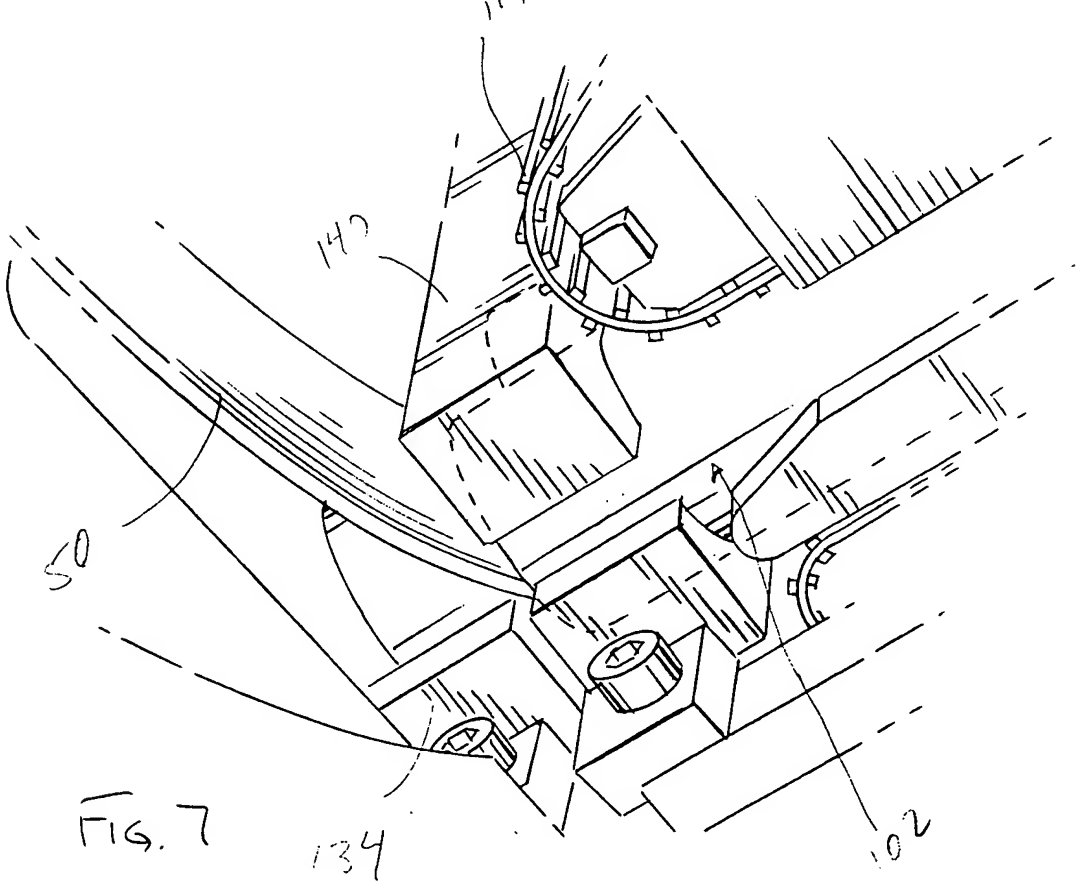
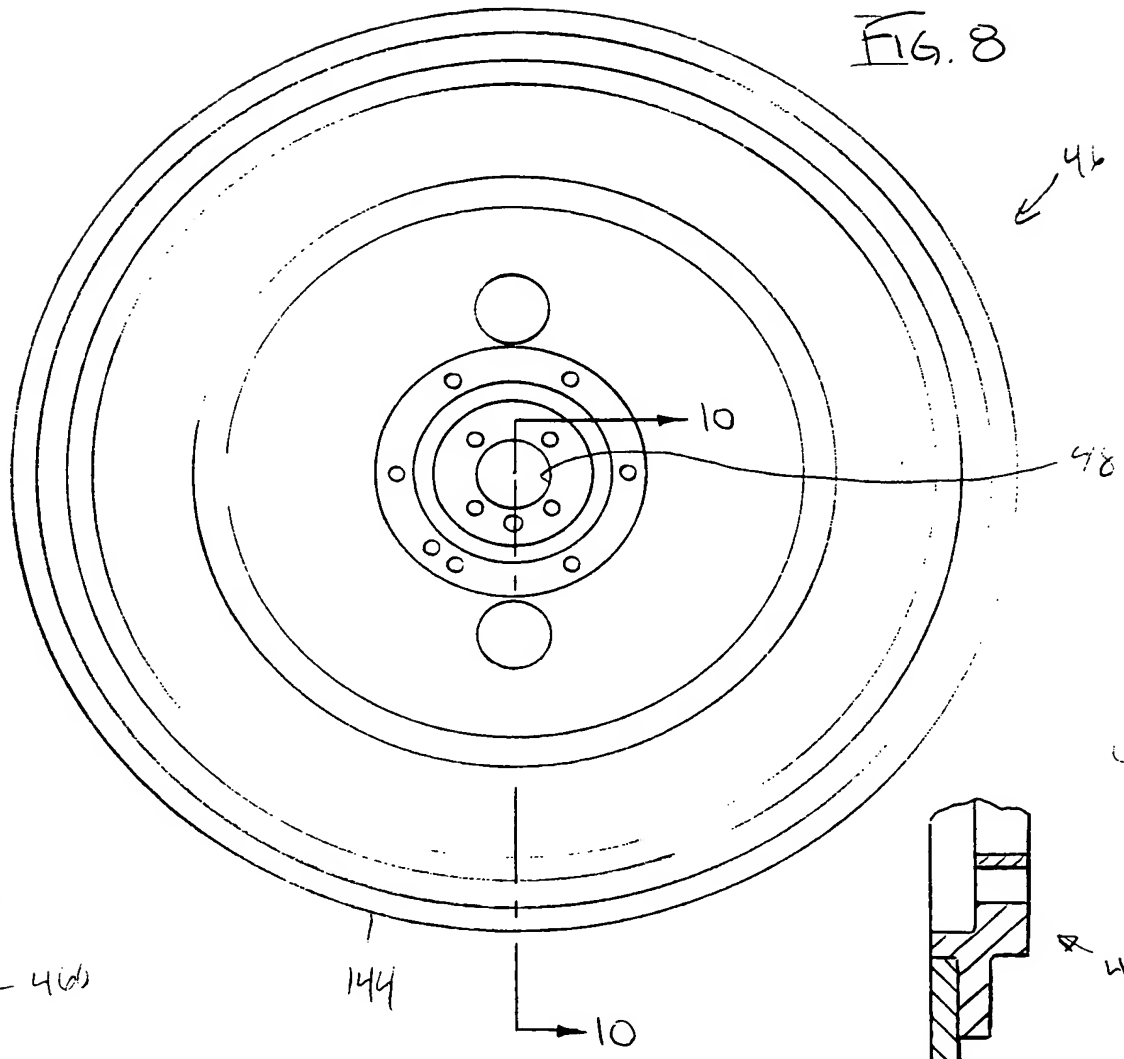


FIG. 7

FIG. 8



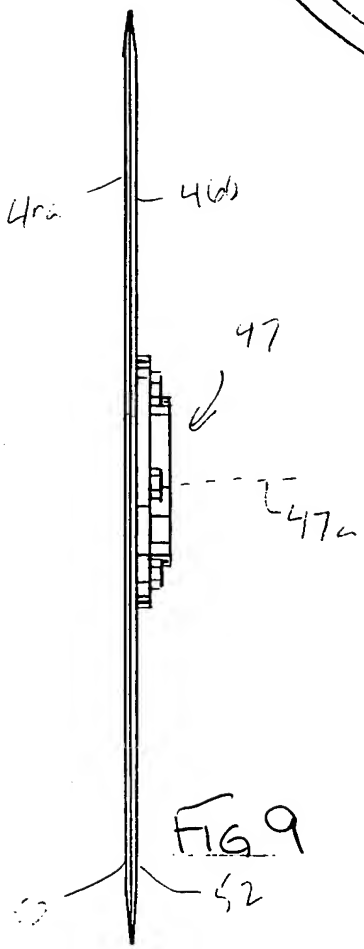


FIG 9

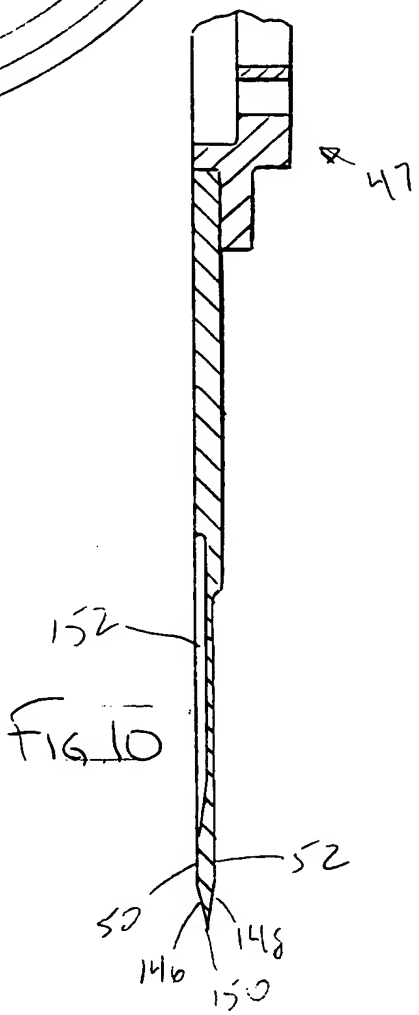
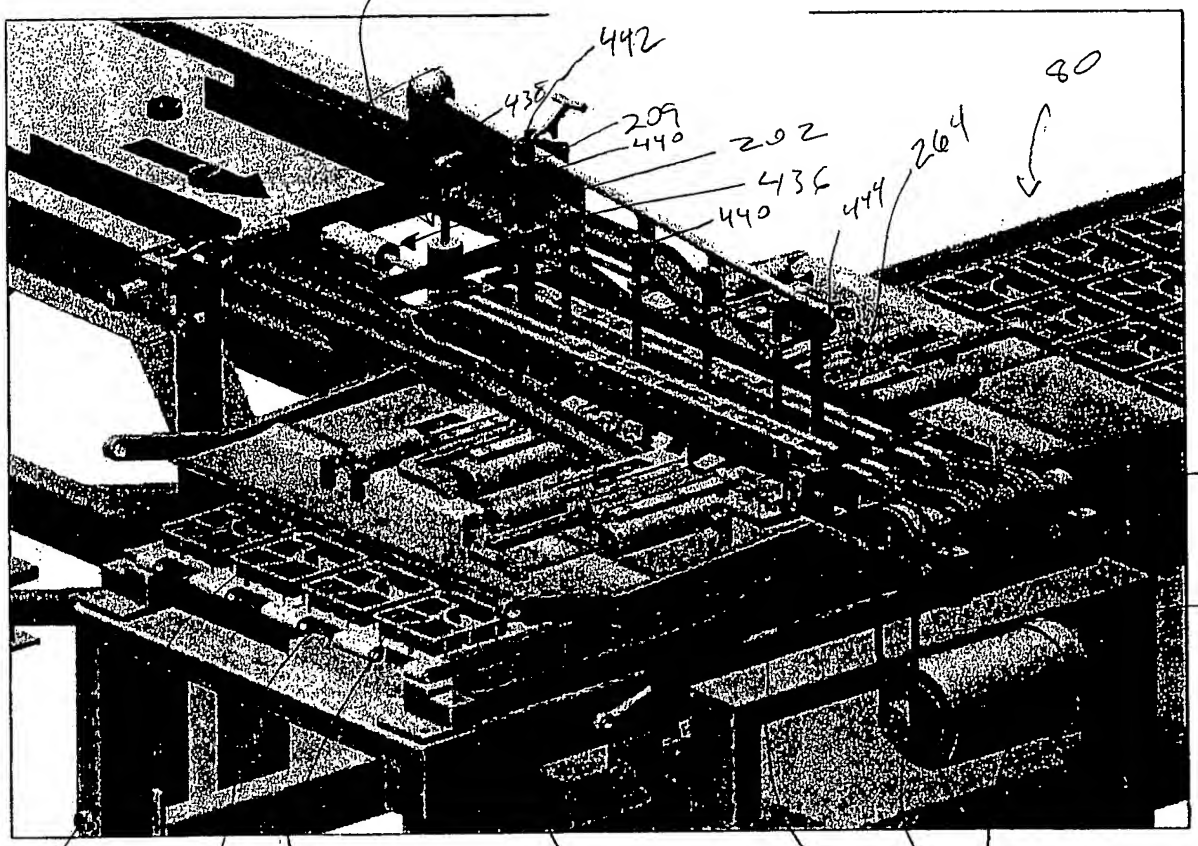


FIG 10

3.11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Attachment #2 – Chub Conveyance

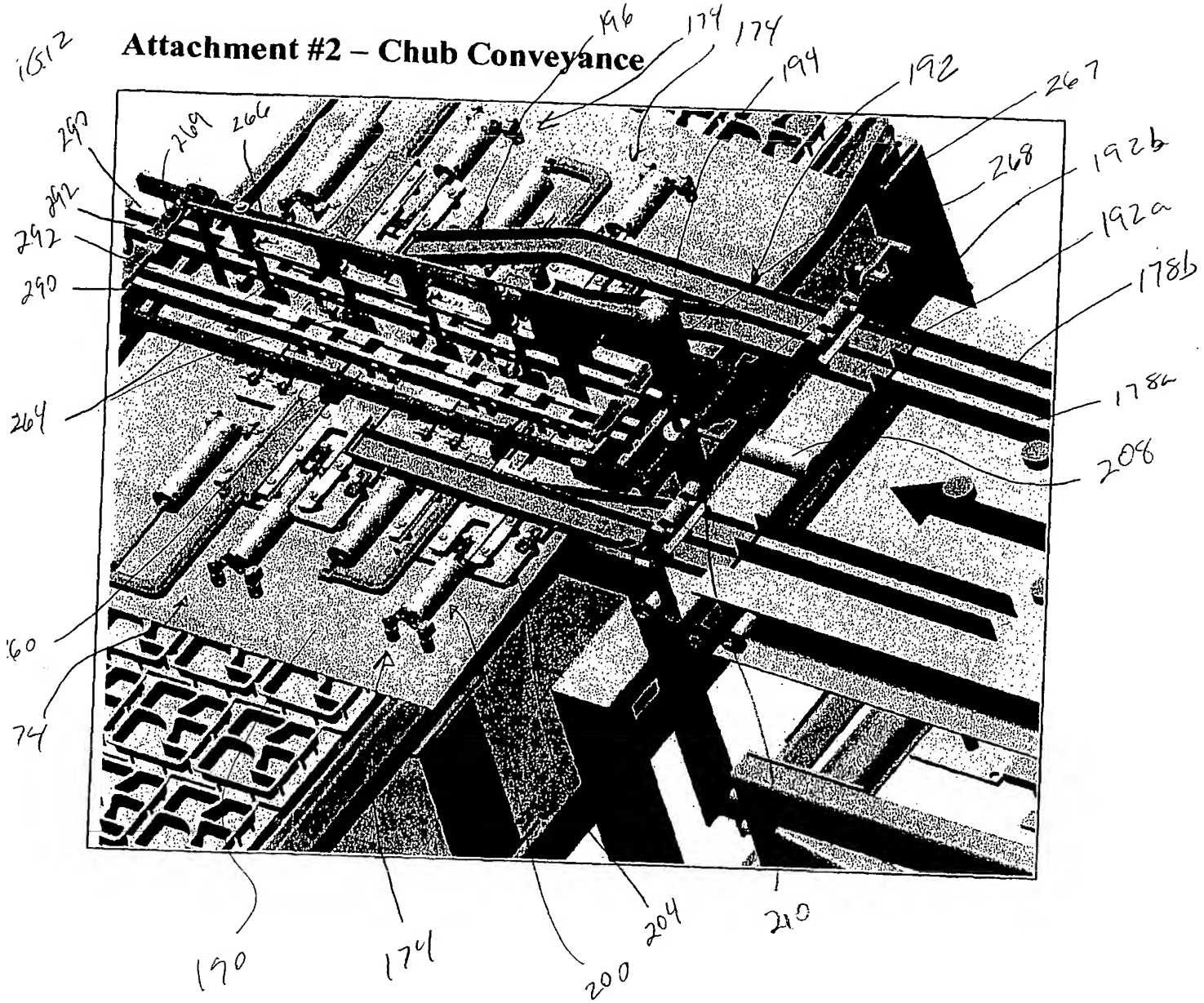


FIG. 3

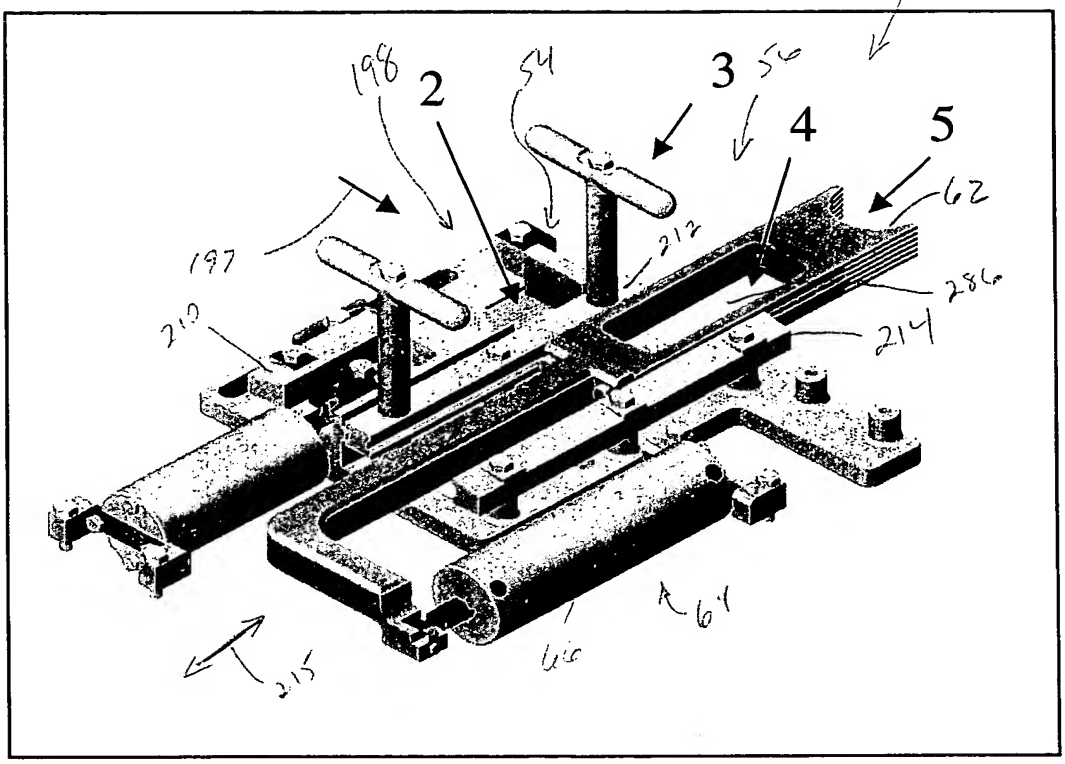
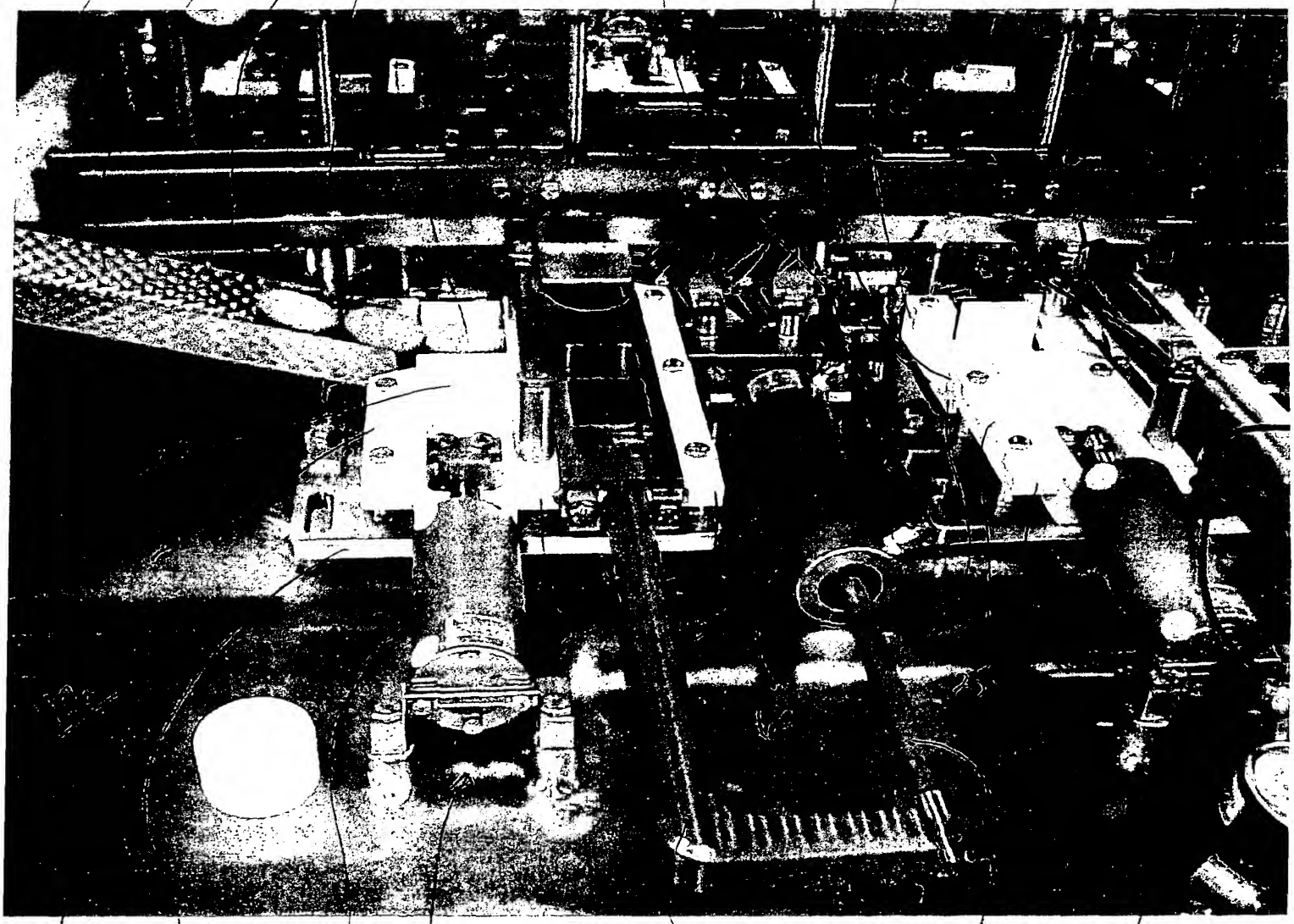


FIG 14



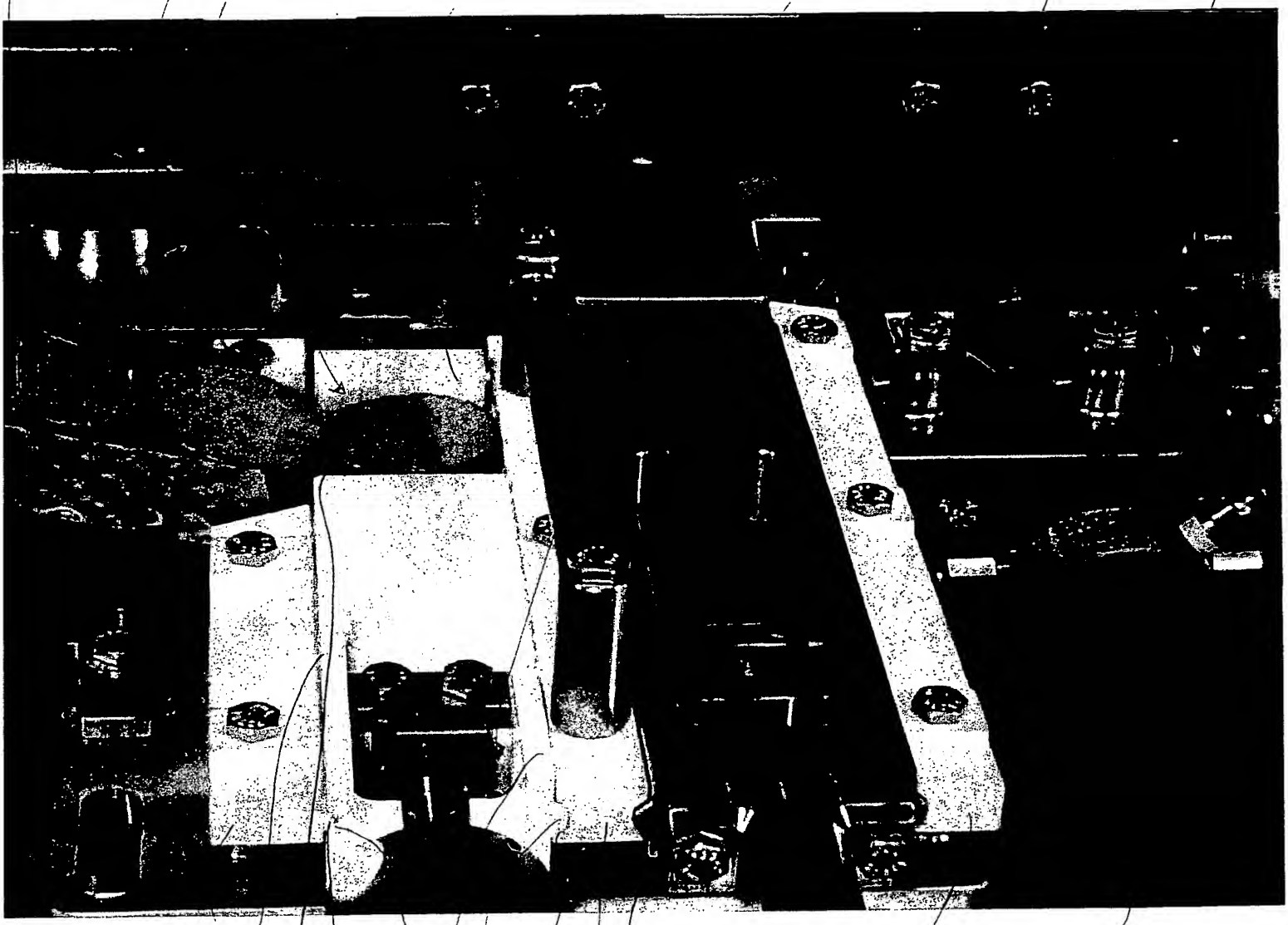

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FIG. 5
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FIG. 16

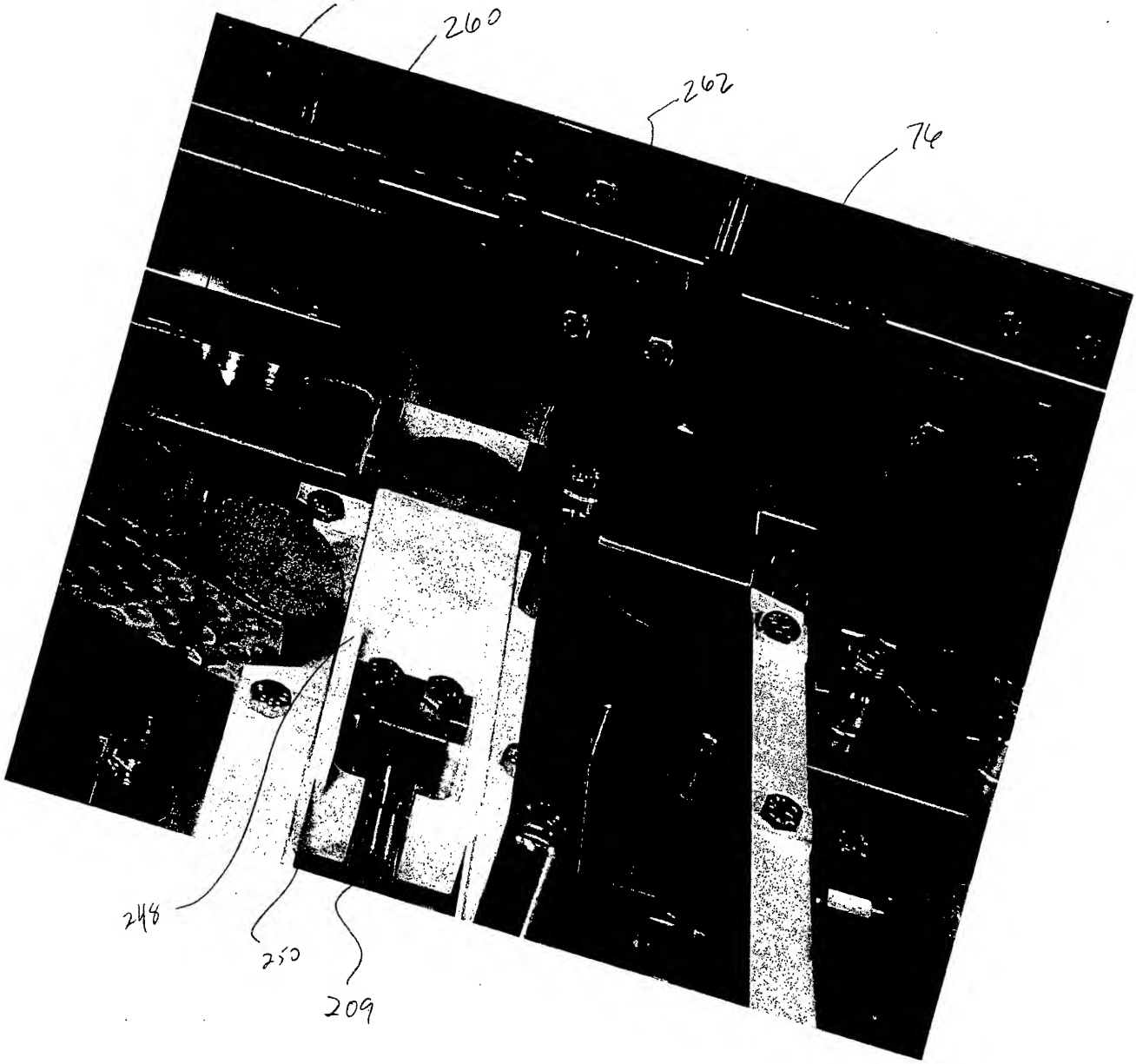


FIG. 18

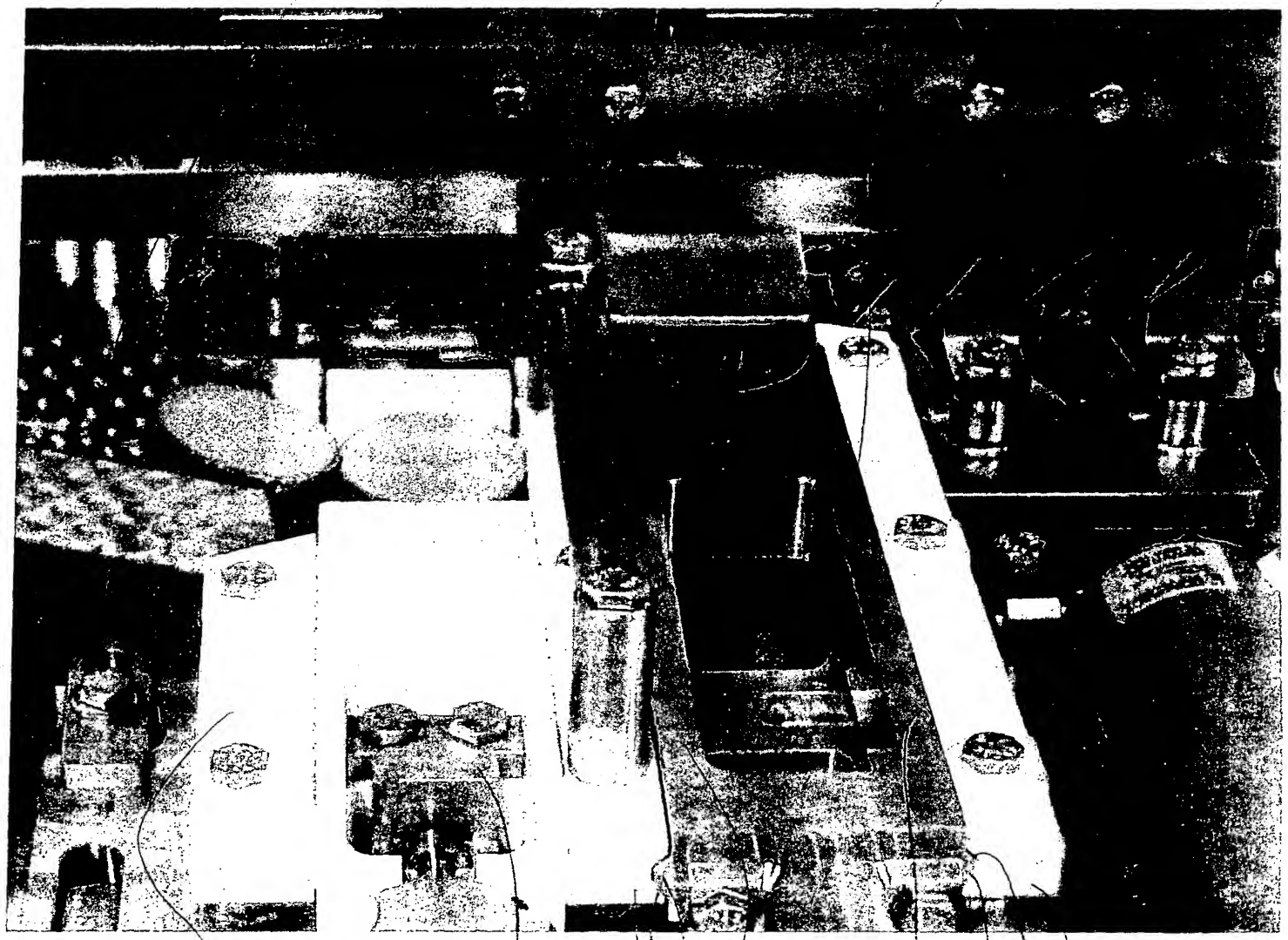


FIG. 19

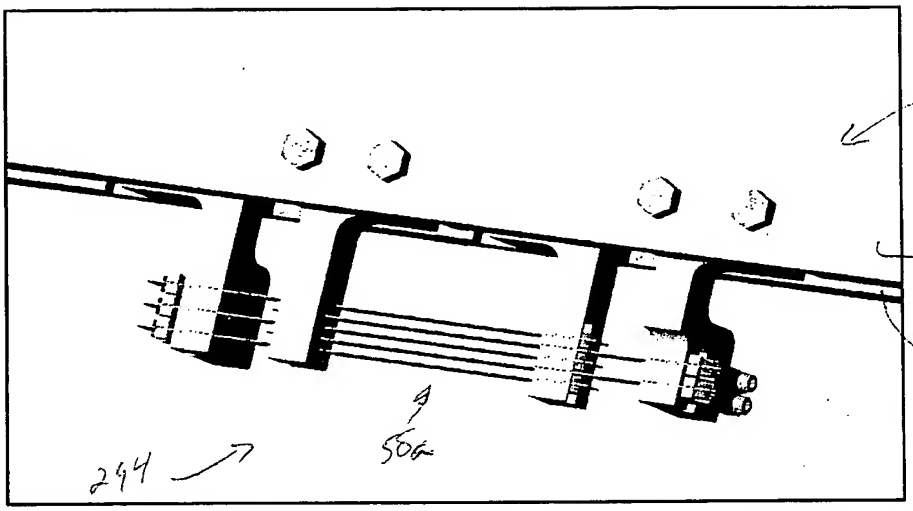


FIG. 20

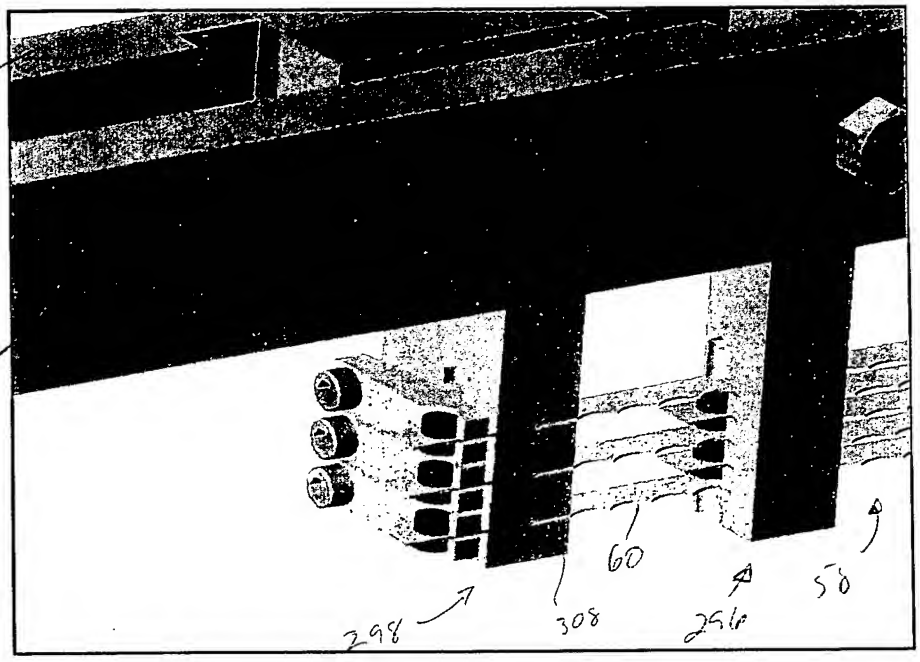


FIG. 21

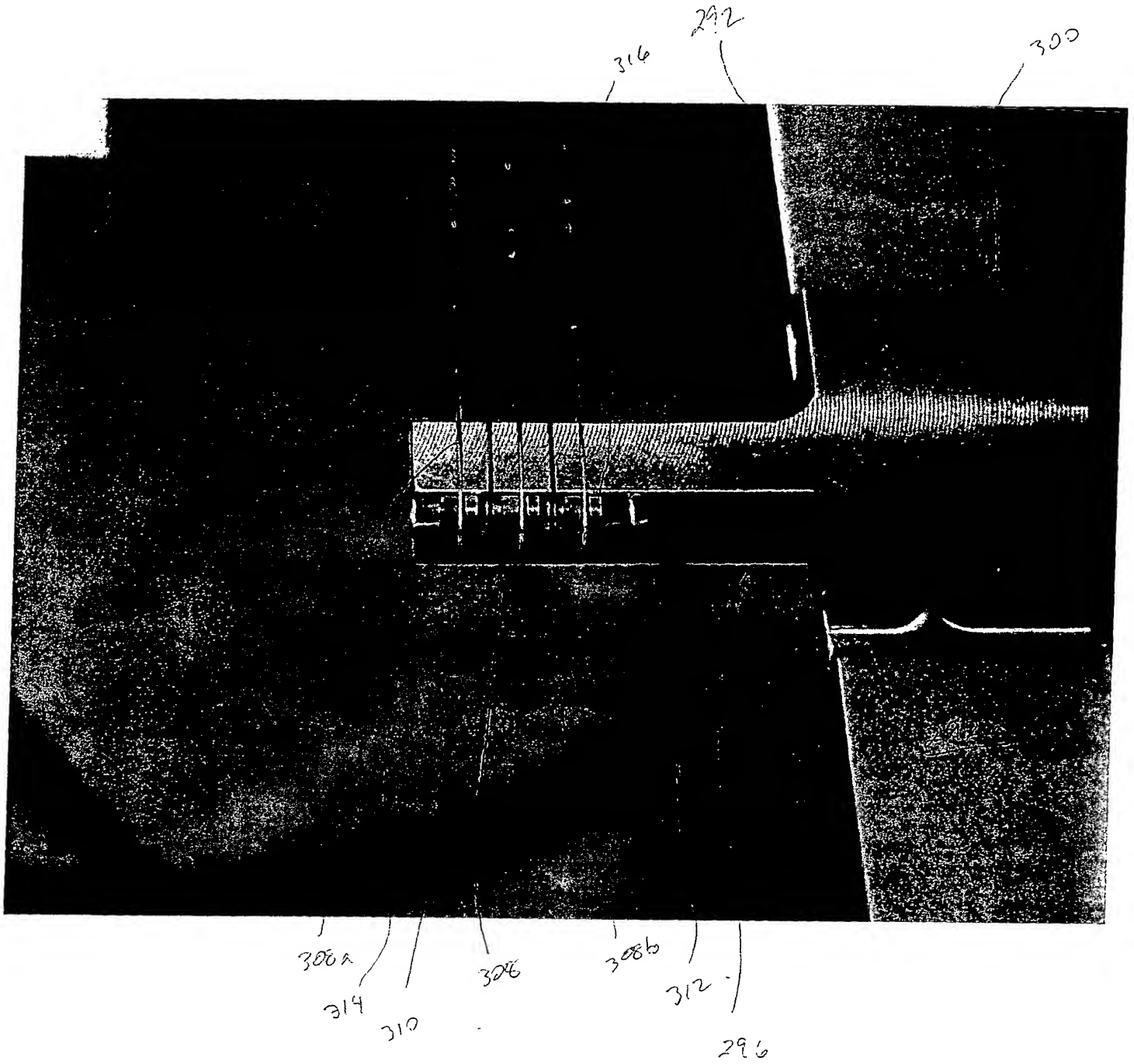
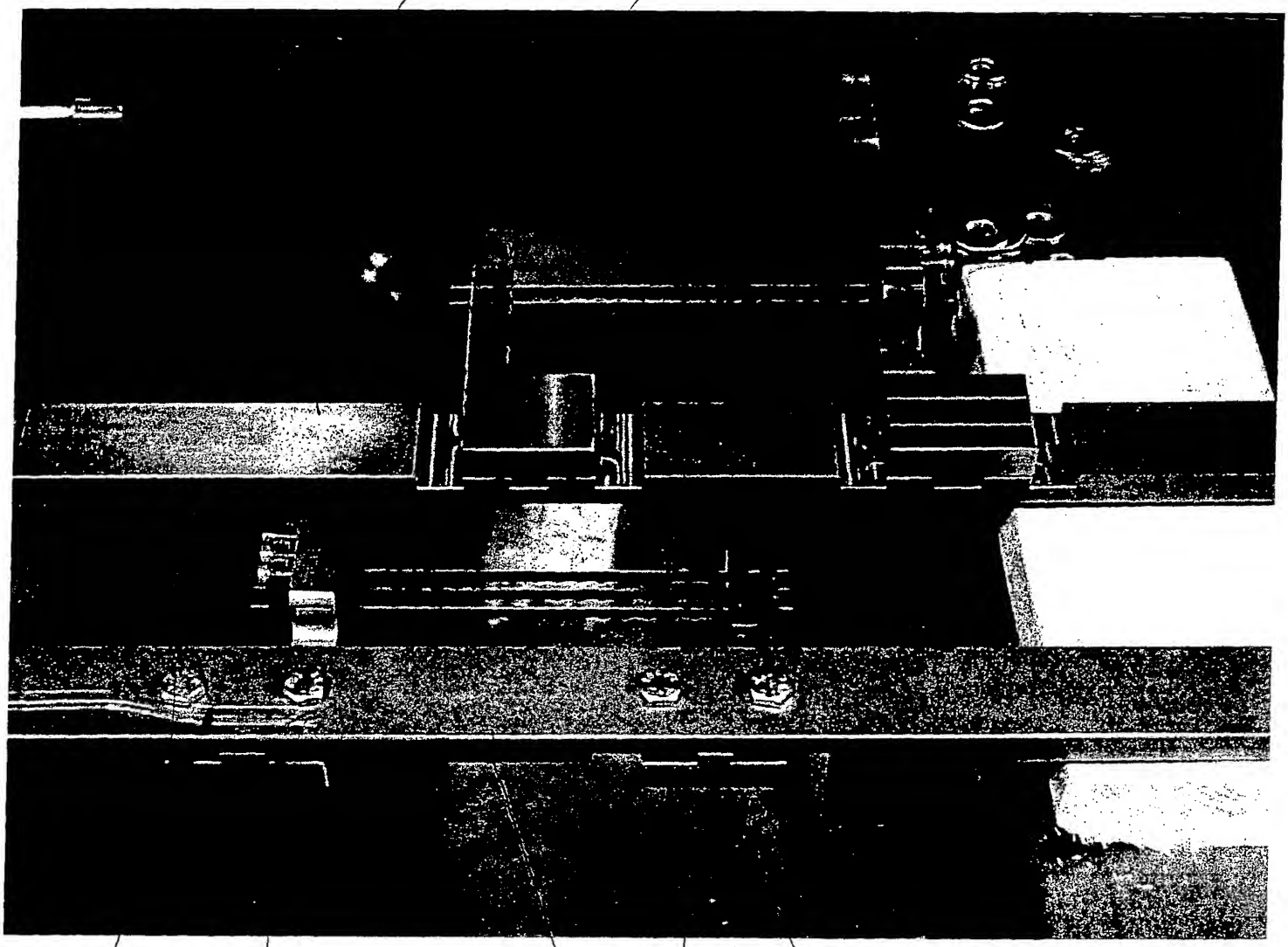


FIG. 22



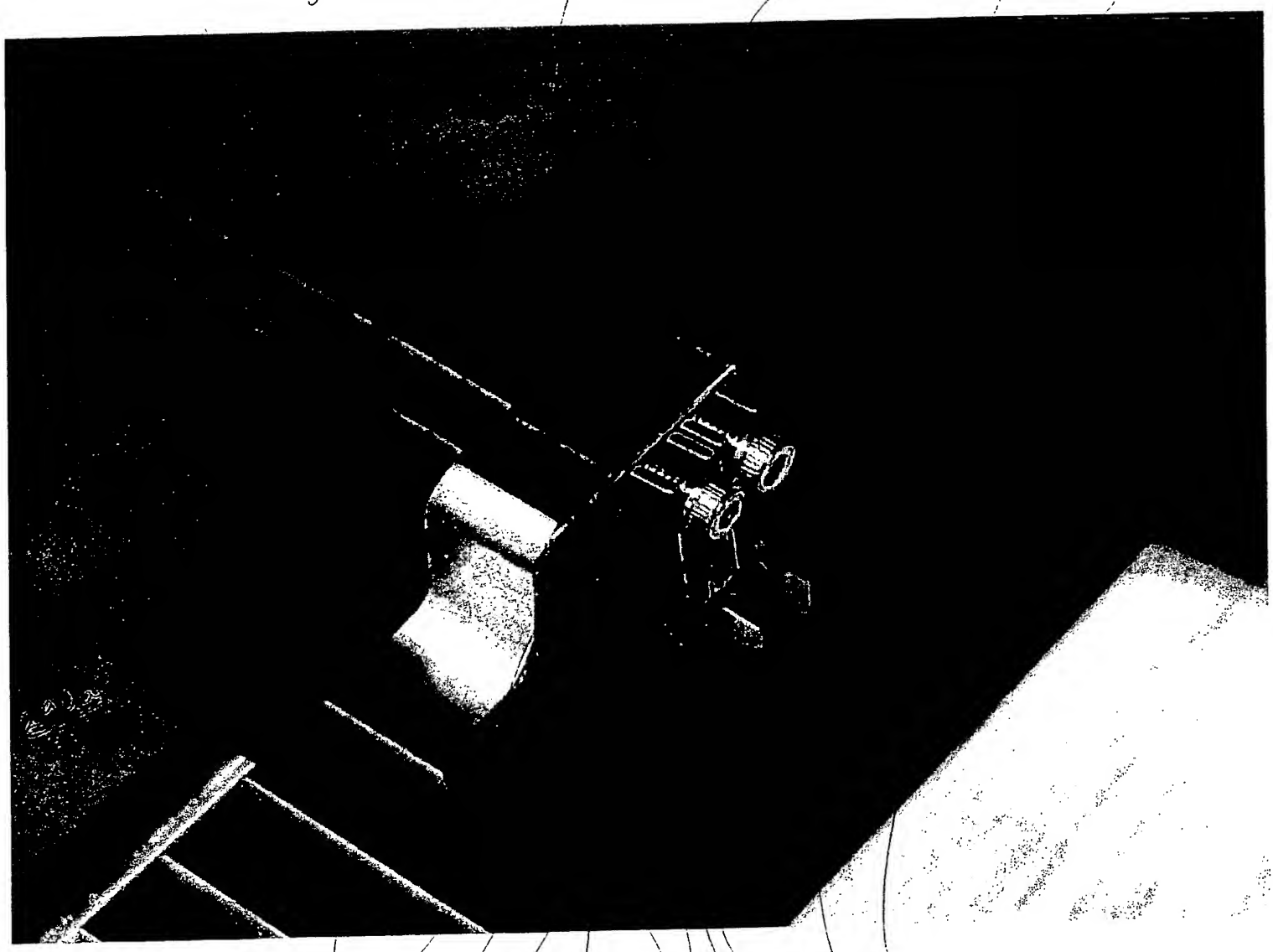

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Fig. 23
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FIG. 24

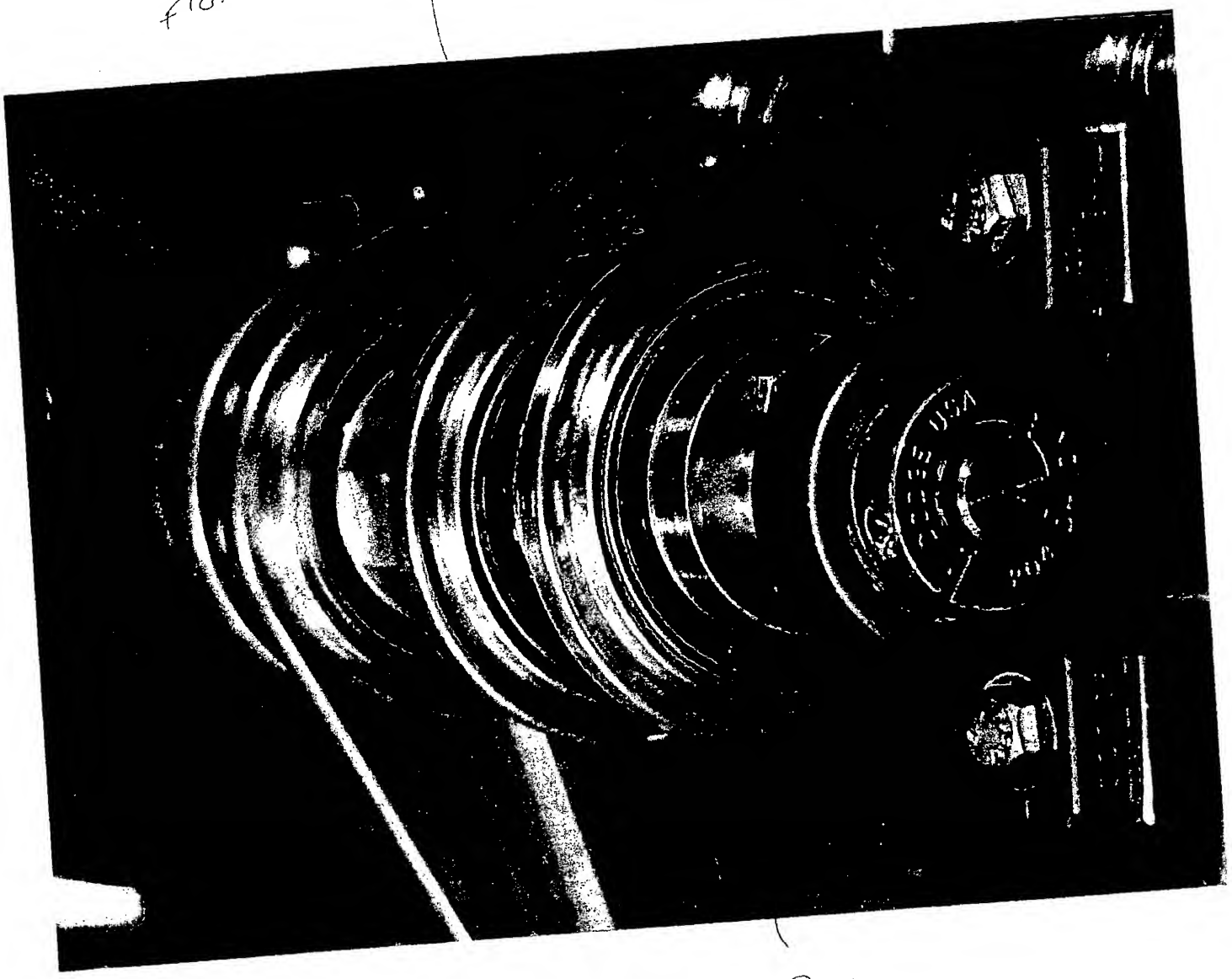

FIG. 25

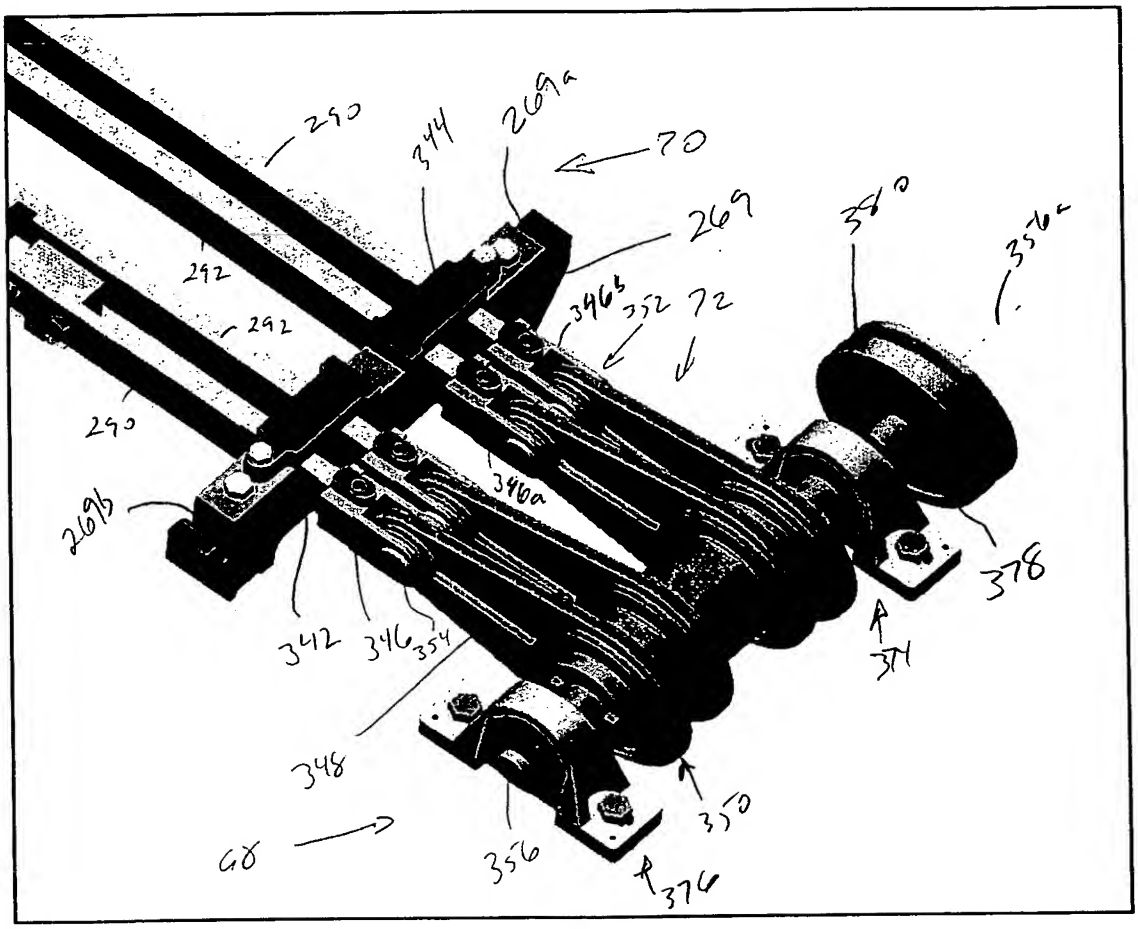
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FIG 27

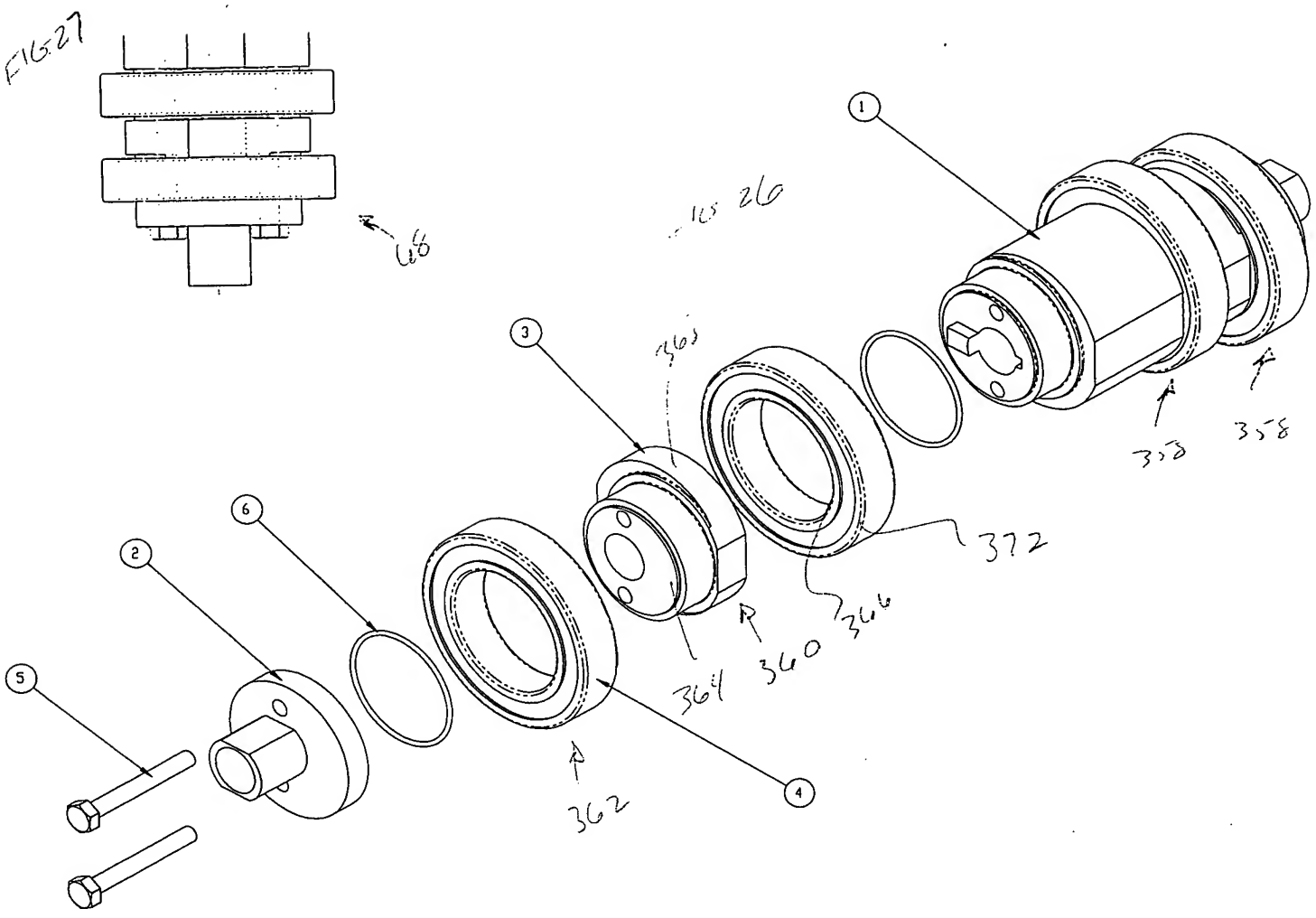

FIG. 28

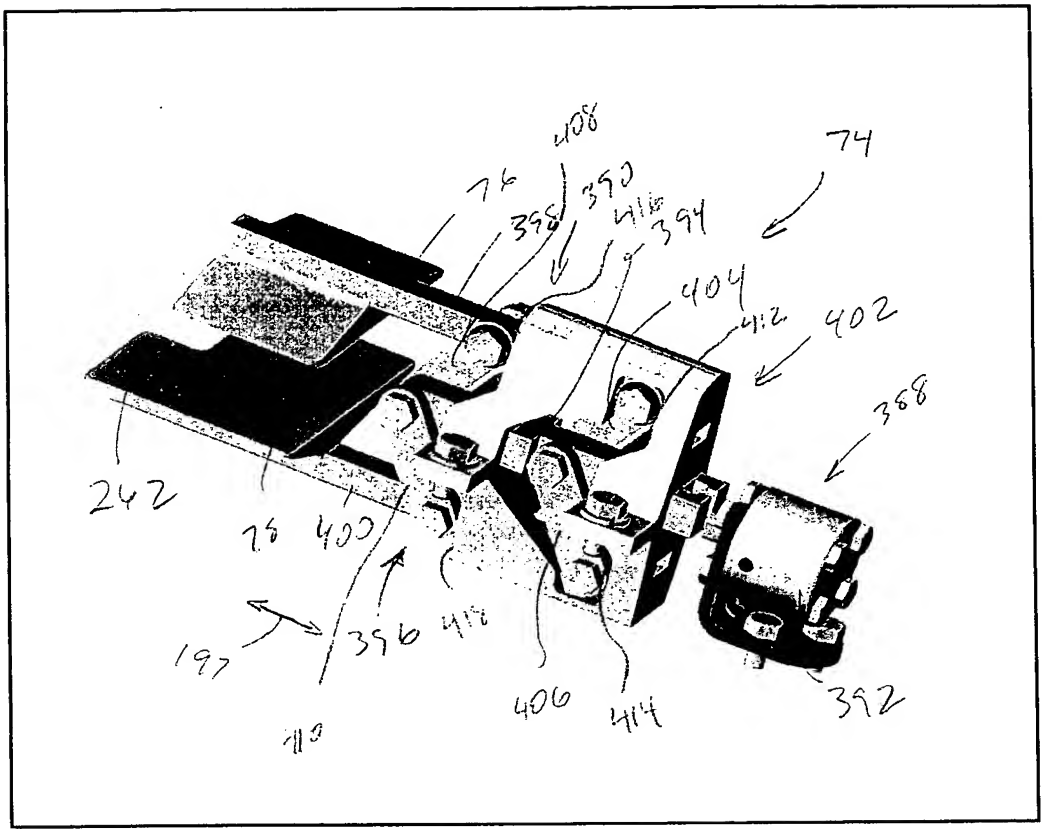
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FIG 29

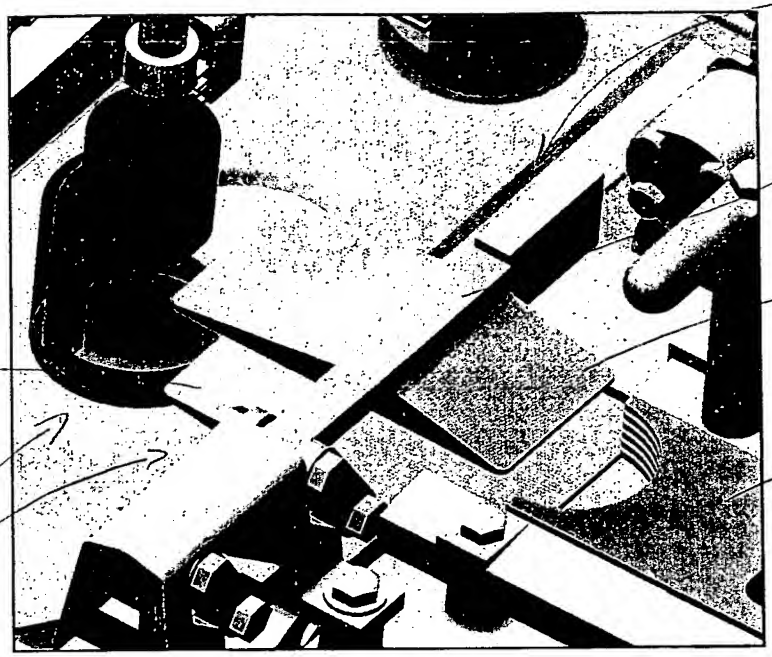


FIG 30

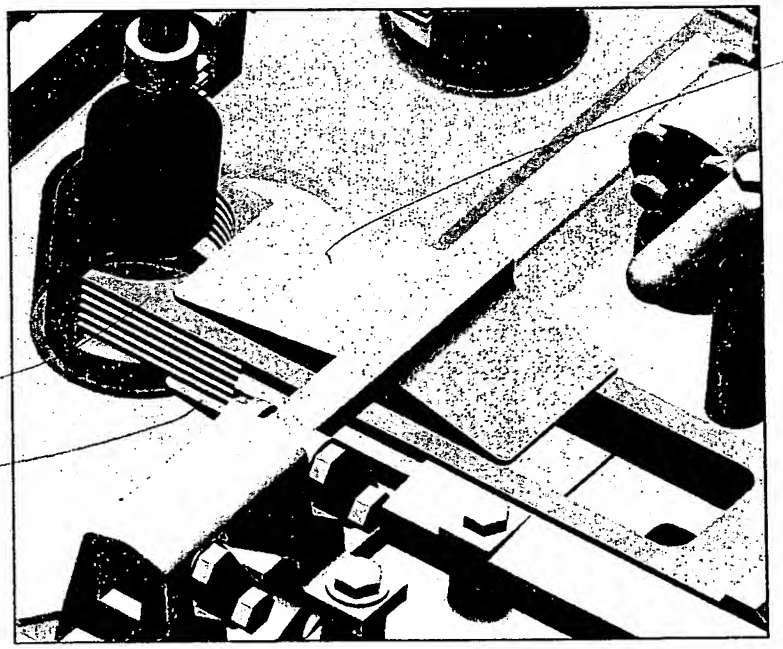


FIG 31

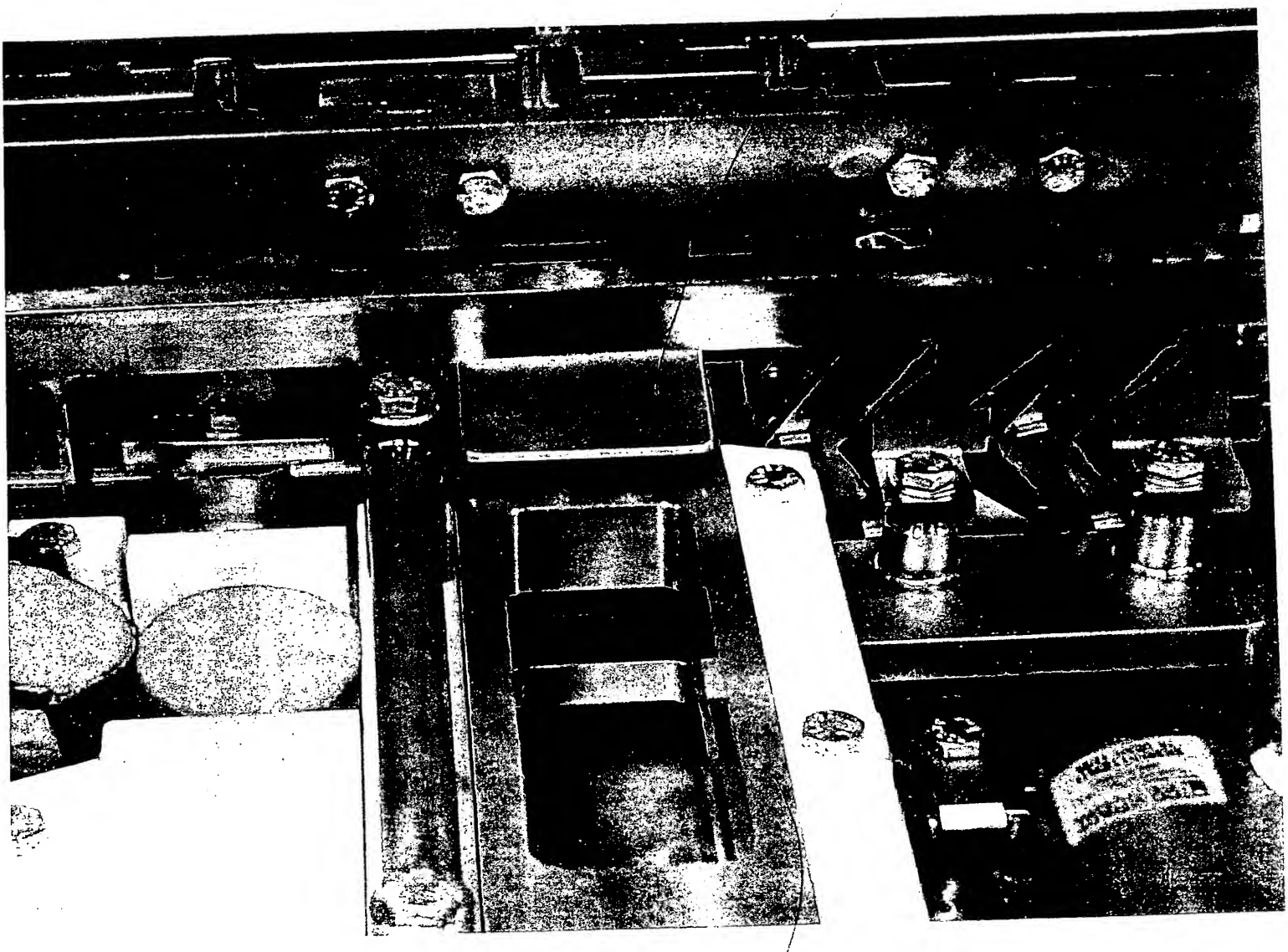
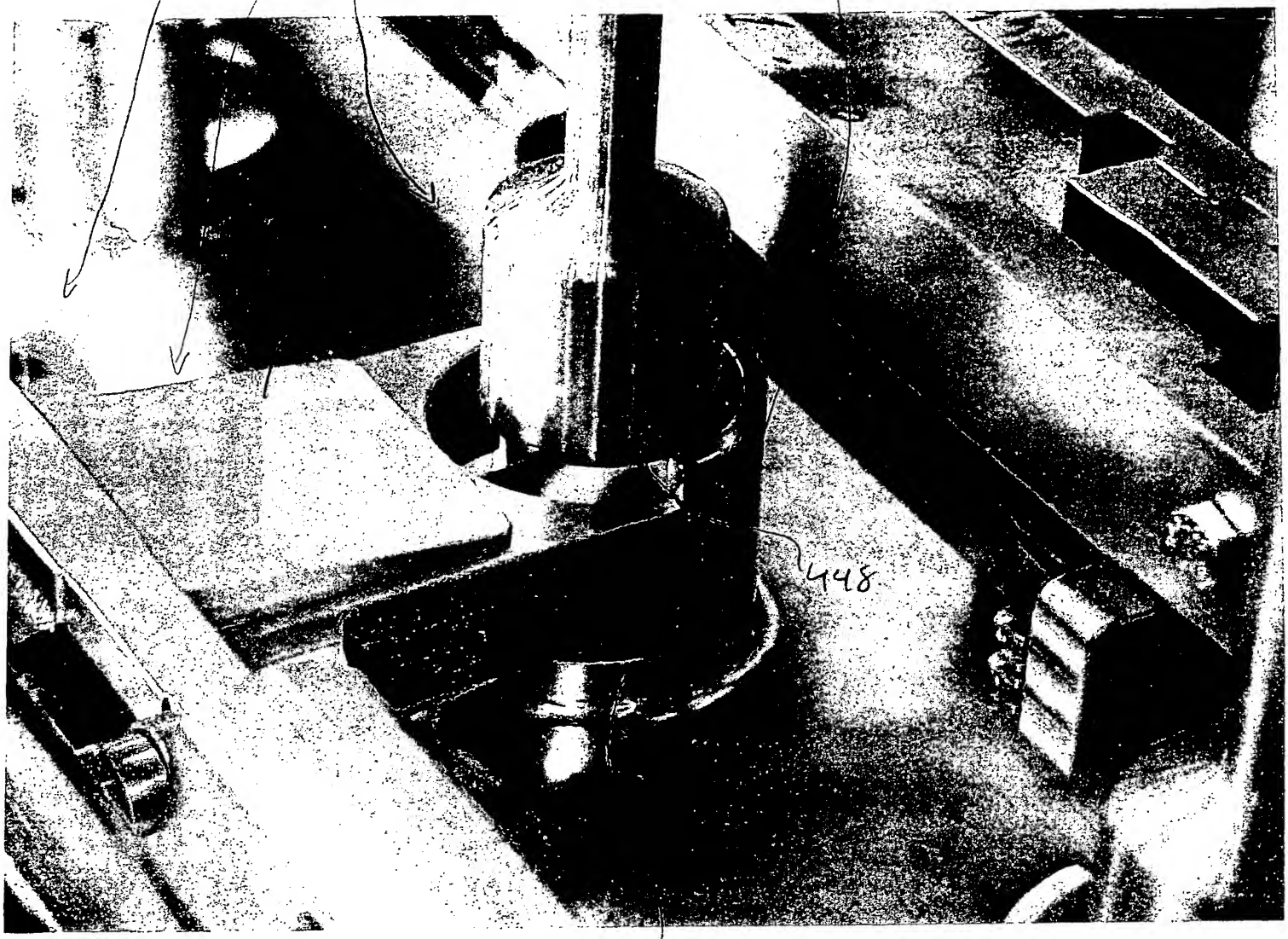


Fig. 32



KRAFT

FIG 33

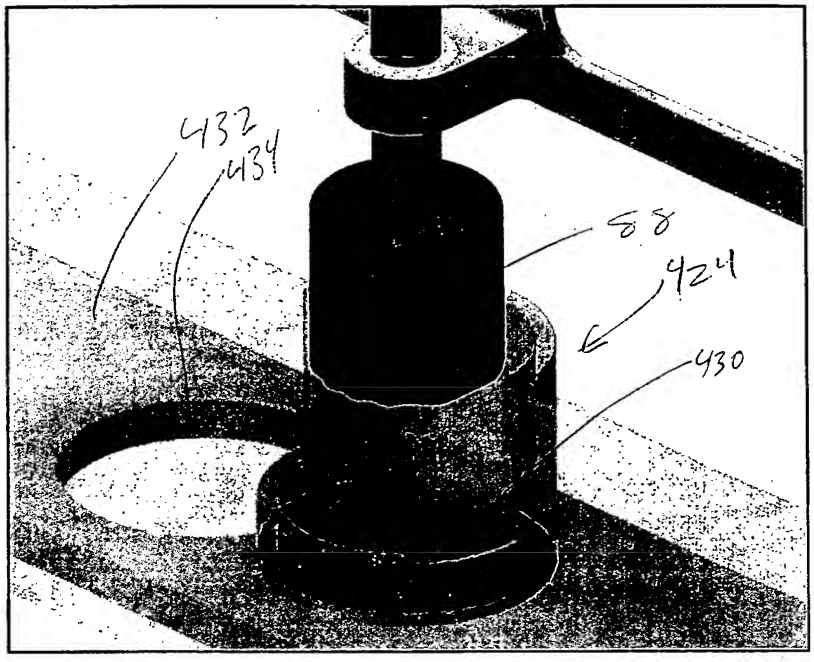
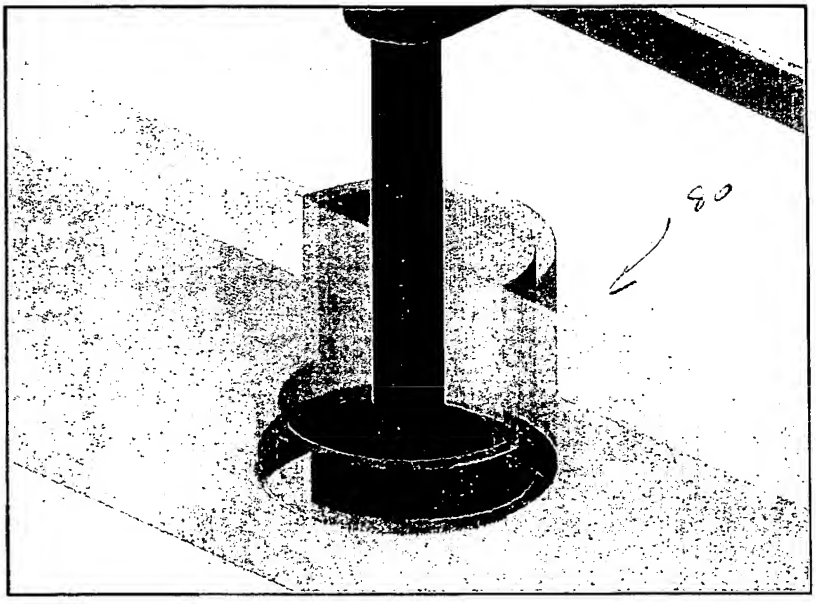


FIG. 34



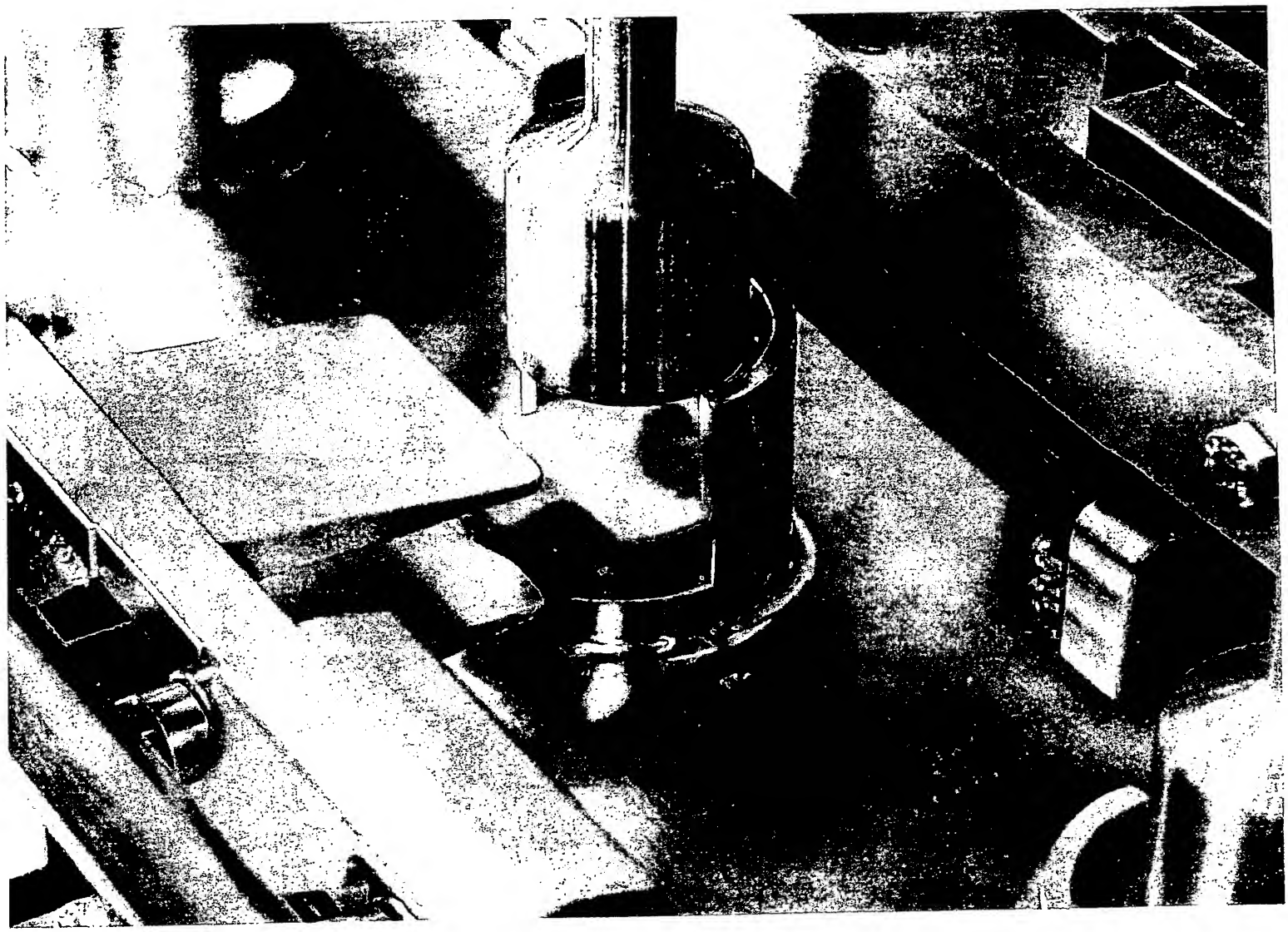


FIG. 3C

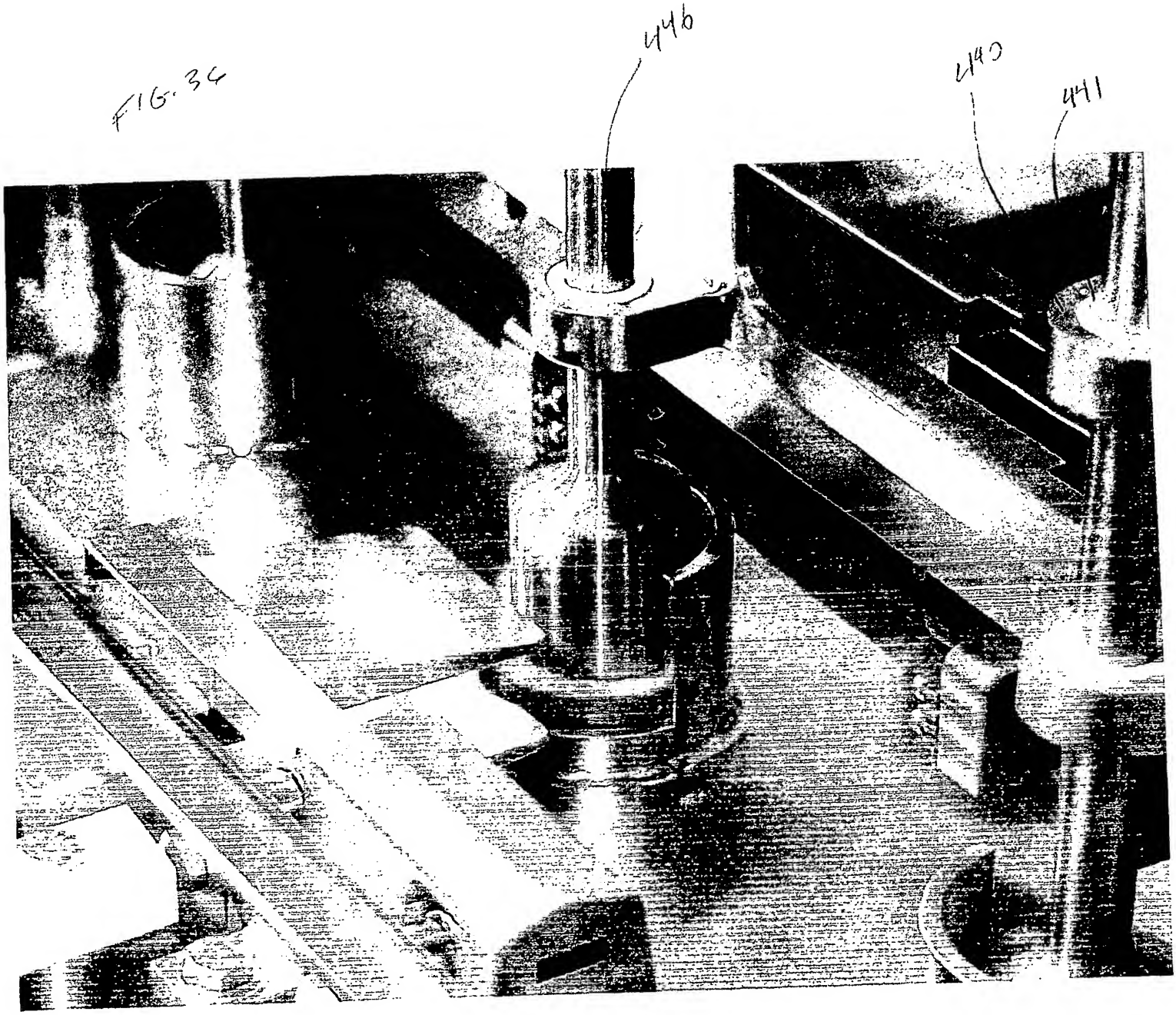


FIG. 37

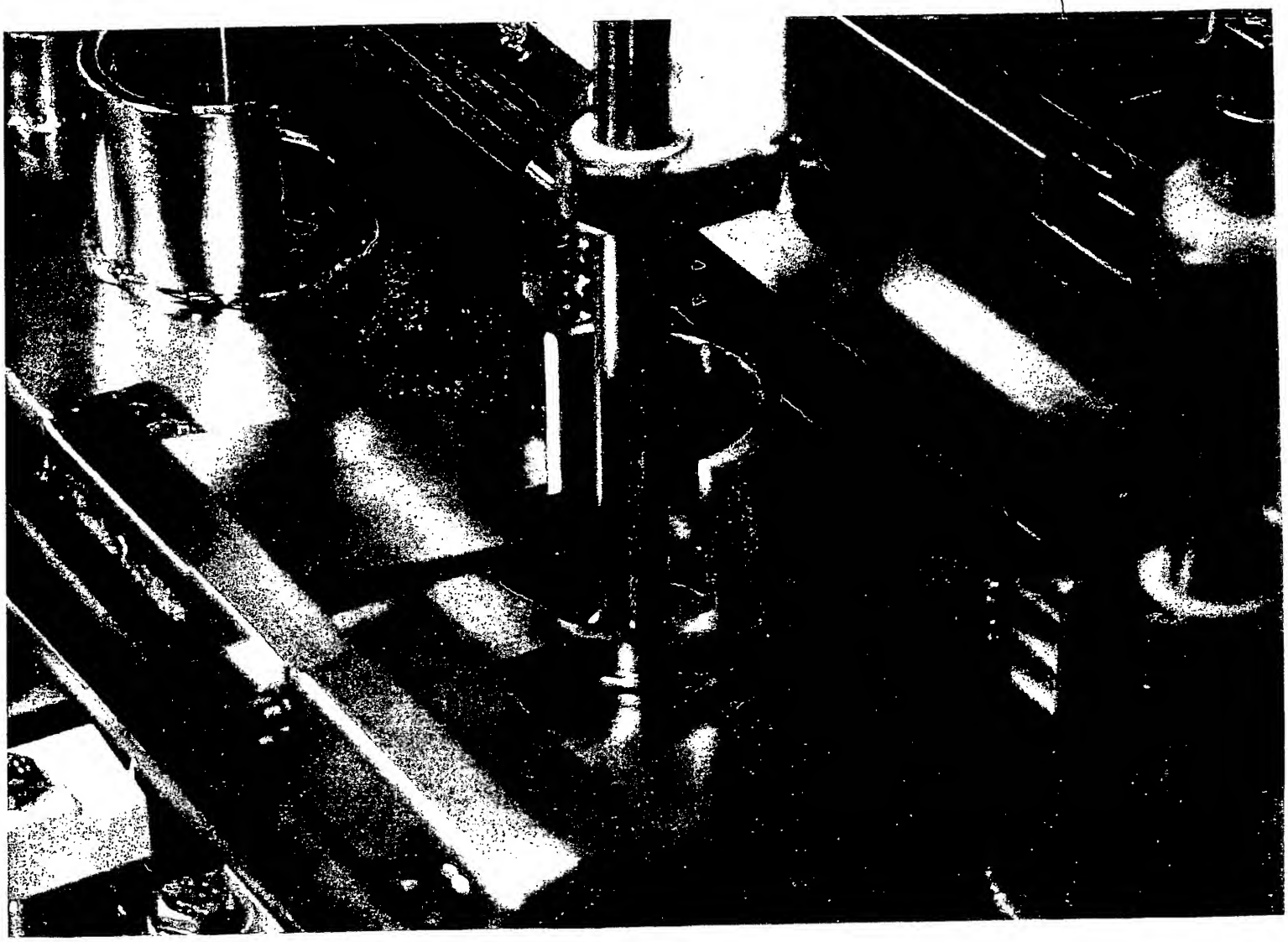
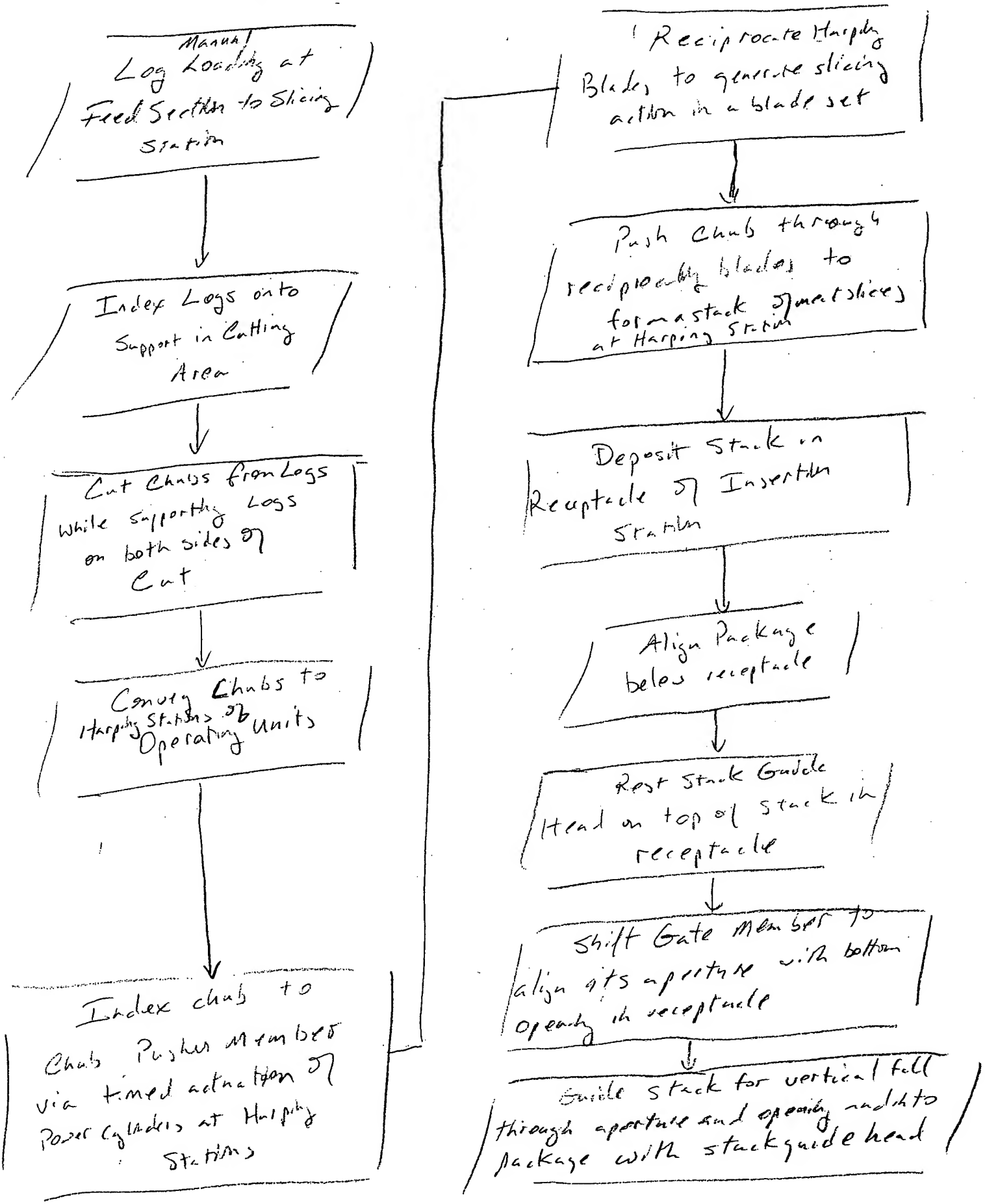


Fig. 38


Manual Log Loading at Feed Section to Slicing Station
Index Logs onto Support in Cutting Area
Cut Chubs from Logs while supporting Logs on both sides of Cut
Convey Chubs to Harping Stations of Operating Units
Index chub to Chub Pusher Member via timed actuation of Power Cylinders at Harping Stations
Reciprocate Harping Blades to generate slicing action in a blade set
Push Chubs through reciprocating blades to form a stack of matslices at Harping Station
Deposit Stack in Receptacle of Insertion Station
Align Package below receptacle
Rest Stack Guide Head on top of stack in receptacle
Shift Gate Member to align its aperture with bottom opening in receptacle
Guide Stack for vertical fall through aperture and opening and into Package with stack guide head